

Date: Wednesday, 28/01/2009 2:59:54 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 45362	
Estimate Number : 13017	
P.O. Number :	Part Number : D36381 <i>D3638</i>
This Issue : 28/01/2009 S.O. No. :	Drawing Number : <i>D2203</i> REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 34659	Material :
Written By :	Due Date : 28/01/2009 Qty: 16 Um: Each
Checked & Approved By : <i>MF 09-01-28</i>	
Comment : est rev A 07.09.11 new issue EC	
Est Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500 1.00" <i>J-F</i>	303 Round Bar 0.500"
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Comment: Qty.: 0.0368 f(s)/Unit Total: 0.1470 f(s)

Material: 20.50 AISI 303 S8 Rod (M303R0.50) *J-F 09/01/29*Batch *KL110 379*

(16 pcs)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL *J-F 09/01/29*

Machine as per folio FA704

Deburr and tumble

(16 pcs)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE *J-F 09/01/29*

(16 pcs)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK *J-F 09/01/29*

(16)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____ *9/1/29*

(16)

SEP

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



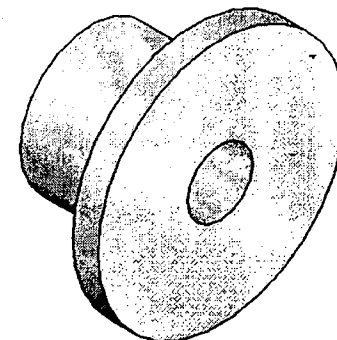
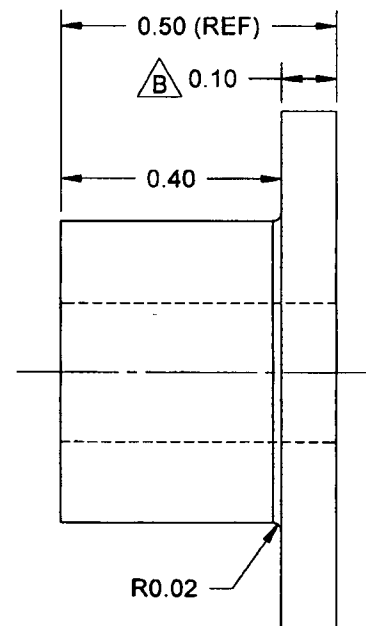
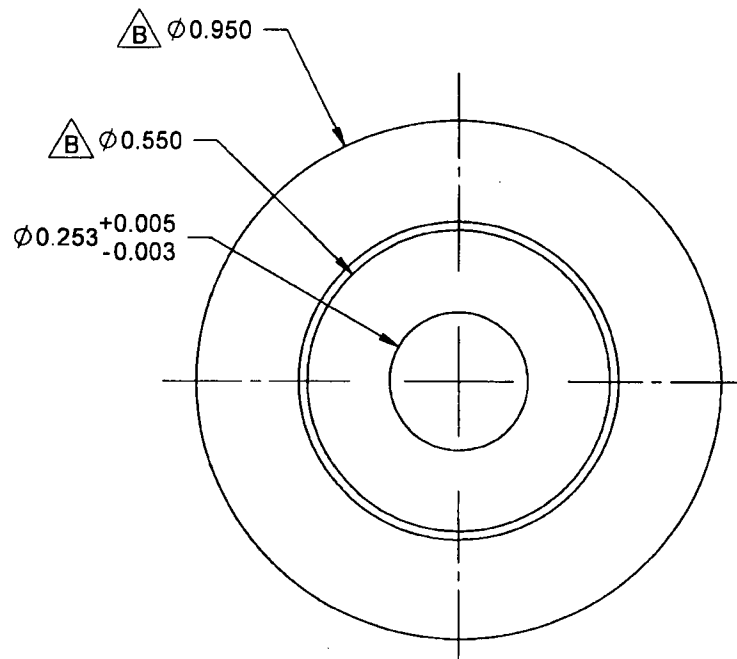
09/01/29 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-29



D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)

RELEASED
07.11.14/WP

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

45362

B	INCREASE SHAFT OD FROM 0.375 TO 0.550; ADD FLANGE	LE	07.10.16
A	NEW ISSUE; REPLACES GENEVA G10608-2	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PE	DRAWING NO.	REV. B
MFG. APPR.	E2	D3638	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	ST	BUSHING	3:1
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	